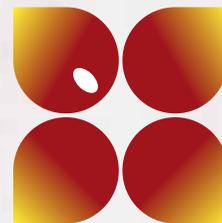
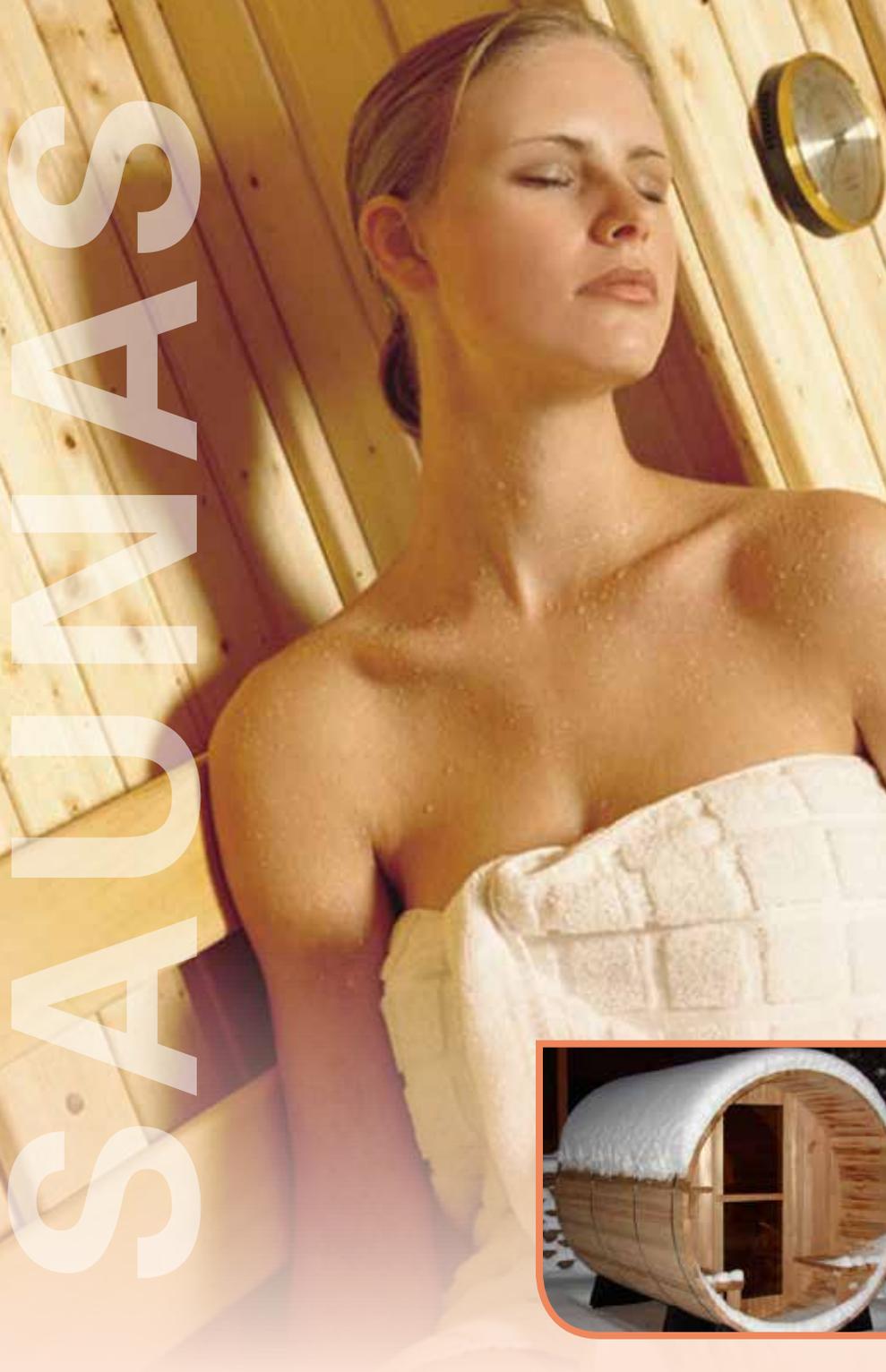


LOVE YOUR SENSES



**passion**  
plus | saunas



## Passion Saunas

Now you can have your very own personal sauna for weight loss, thermal therapy, skin cleansing, and more. Passion Saunas are designed and hand-crafted for home use, and include all the features you'd expect to find in health clubs and resorts. Passion Saunas are easily installed and have the same basic electrical power requirements as a conventional clothes dryer. Add a sauna to your patio, your recreation room, upper level, or even your garage. Your sauna experience can be your well-deserved respite from the stress of life. Whether you relax with family and friends or enjoy your solitude, sauna bathing provides mental and physical rejuvenation and an overall feeling of well being.



## Passion Saunas. Look good. Feel great.

EXPLORE THE MANY HEALTH BENEFITS OF SAUNA BATHING

### RELAX AND RENEW YOU

Elevated cardiovascular activity, together with perspiration, is nature's way of cleansing the human body. You'll relax as the sauna's deep, penetrating heat soothes your aching muscles and releases built-up stress. Your skin is refreshed, your mind rejuvenated, your well-being enhanced. Passion Saunas offer you these therapeutic benefits, plus many others, in the comfort of your home for only pennies a day. No longer limited to health clubs and resorts, A Passion Sauna provide cleansing, holistic, physical and mental therapy. Plus, they're easy to use, inexpensive to own, and an enjoyable way to achieve greater health and a rebirth of spirit.

### YOU DESERVE IT

First and foremost, your sauna experience is simply a much needed, and well deserved, respite from the stress of life. Whether you choose to relax with family and friends or enjoy your solitude, your sauna provides mental and physical rejuvenation and an overall feeling of well being.

### CARDIOVASCULAR IMPROVEMENT

Your body responds to the sauna's dry heat by increasing blood circulation and perspiration, the same natural cooling mechanism used in exercise.

### A HEALTHY GLOW

Sauna bathing helps improve your skin tone by stimulating your epidermis, opening pores and increasing circulation near the skin surface. You gain that youthful, just-returned-from-vacation look.

### TAKE OFF THE WEIGHT AND KEEP IT OFF

Studies show that a person can burn 300 - 400 calories during a 20 to 30 minute sauna bath. That's similar to an aerobic exercise, such as jogging or rowing, for the same period. Plus, a sauna helps you maintain your weight loss.

### ELIMINATE HARMFUL TOXINS

Your sweat glands can eliminate a surprising amount of harmful toxins, including lead, mercury, zinc, nickel, and cadmium, flowing through your bloodstream.

### INCREASE YOUR RESISTANCE TO DISEASE

By increasing your circulation and oxygen flow - together with improving your overall level of wellness - the dry heat helps your body strengthen its immune system required to fight colds, and infection.

### POST-EXERCISE RELAXATION

Sauna bathing assures higher circulation and more oxygen delivered to aching muscles, helping loosen up tight muscles for greater relaxation and faster recuperation.

### RELIEF OF ARTHRITIC PAIN

Doctors prefer a dry, warm climate for patients suffering from arthritic or stiff, painful joints. No need to move; your sauna brings the climate to you!

### RESTFUL SLEEP

The soothing effects of sauna bathing, followed by a cold shower, help promote A deep, restful sleep.



#### ADVANTAGE OF BARREL DESIGN

The Barrel Sauna design provides several advantages. The circular shape provides for rapid heat-up time since there is no wasted air space in the sauna room. Furthermore, as the heat rises it is forced back down the curved walls, bringing more heat into the lower part of the sauna. Finally, operational costs of the barrel sauna are very low because of the efficient use of air space.



- Electric Heater



- Woodburner (Option)



# Barrel Saunas

## Rustic Red Cedar

#### A BEAUTIFUL ADDITION TO YOUR GARDEN

The Barrel Sauna design creates a functional and beautiful accent to the garden. Since it is a free-standing unit, you can place it anywhere in the garden to enhance your landscaping.

#### A LIFETIME OF ENJOYMENT

The Barrel sauna is made from Western red Cedar. What makes a cedar sauna stand out is the ambience and the smell of Western red Cedar that can only come from a natural wooden sauna. Due to the natural properties inherent to the wood, Western Canadian red cedar is naturally resistant, making it the ideal lumber for outdoor saunas, with a long lifetime.

#### EASY ASSEMBLY

Our truly unique Barrel sauna stands freely indoors or out. The front and back ends are completely pre-assembled and the door is pre-hung using self-closing hinges. The Barrel sauna can be assembled from start to finish in just a few hours.



#### RUSTIC BARREL

- 2 persons, 120 x 185 x 200 cm, 4ft
- 4 Persons, 185 x 185 x 200 cm, 6 ft.
- 6 Persons, 245 x 185 x 200 cm, 8 ft.
- Including Heater and Rocks



#### RUSTIC BARREL CANOPY

- 5-6 persons 245 x 185 x 200 cm, 7+1 ft.
- Including 30 cm Canopy
- Including Heater and Rocks



#### RUSTIC GRANDVIEW MULTIROOM

- 300 x 213 x 230 cm, 7 + 3 ft
- Multi Level Seating
- Including Changing Room
- Including Heater and Rocks



# Modern Sauna



**MODERN SAUNA 2/3**  
 - 2/3 Person  
 - Size: 168 x 135 x 203 cm  
 - Including Heater and Rocks



**MODERN SAUNA 4**  
 - 4 Person  
 - Size: 180 x 180 x 195 cm  
 - Including Heater and Rocks



**MODERN SAUNA 6**  
 - 6 Person  
 - Size: 218 x 160 x 203 cm  
 - Including Heater and Rocks

Based on a more conventional design, this contemporary sauna combines a new design flair with old world functionality and craftsmanship. Made from Fir and Western red Cedar with a pleasant cedar smell and a great ambience, the rectangular shape not only maximizes the use of indoor space, but user comfort as well. This sauna comes partially pre-built in panel sections and combines fir wall and roof sections with red cedar benches and back supports.



# Barrel Saunas Exclusive Clear Red Cedar



**REGULAR BARREL**  
 - 4 Persons, 185 x 185 x 200 cm, 6 ft.  
 - 6 Persons, 245 x 185 x 200 cm, 8 ft.  
 - Including Heater and Rocks



**CANOPY BARREL**  
 - 5-6 persons 245 x 185 x 200 cm, 7+1 ft.  
 - Including 30 cm Canopy  
 - Including Heater and Rocks



**GRANDVIEW MULTIROOM**  
 - 300 x 213 x 230 cm, 7 + 3 ft  
 - Multi Level Seating  
 - Including Changing Room  
 - Including Heater and Rocks

**FEATURES:**

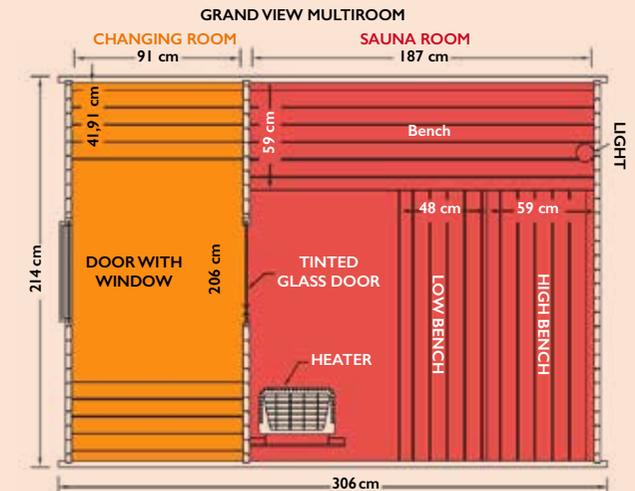
- Molded, rot-resistant polyethylene cradles
- All natural wood components resist stains and odor absorption
- Milled from solid 4 cm, kiln dried, Western red Cedar wood
- Ball and socket construction for long-lasting durability
- High quality bands tinted, tempered glass door

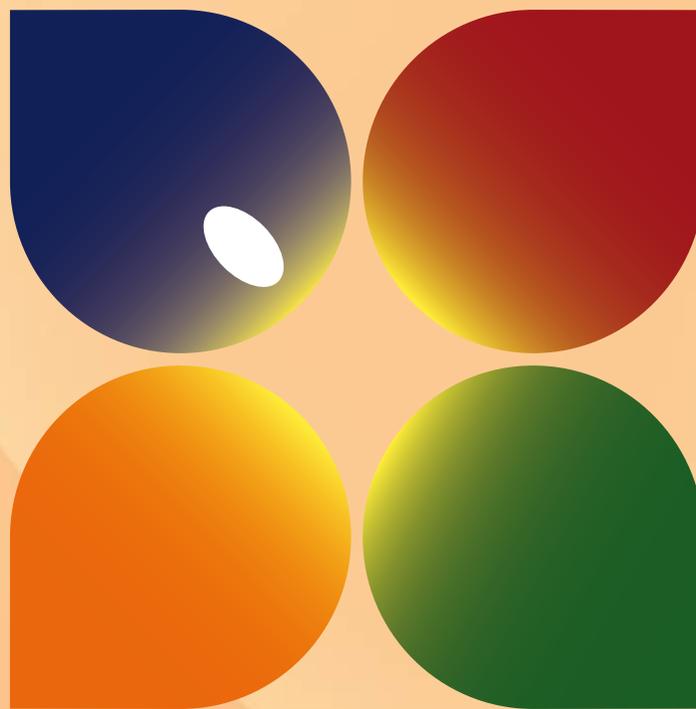
**ACCESSOIRES (INCLUDED)**

- Thermometer and Light
- Bucket and Ladle



**GRANDVIEW MULTIROOM**  
 The Grandview Multiroom is the largest and most deluxe in the line of Passion Saunas. Measuring over three meters long and two meters in diameter, there is ample room for up to eight people in this genuine steam sauna. The sauna room has multi-level seating, allowing you to sit or recline in comfort at various heights within the sauna. There is a changing room which provides privacy as well as a bench and storage for your clothing. As with all Passion Exclusive Saunas, the Grandview Multi-room is built from western Canadian red cedar, allowing it to be placed outdoors. Additionally, the thick softwood is an excellent insulator, allowing your sauna to heat quickly and retain the heat very effectively. Manufactured in America, the Grandview Multiroom is a high-quality, hand crafted steam sauna that you can enjoy for a lifetime.





# passion

spas | love your senses

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